



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5369-2

Job Sheet 172604



Part No: D5369-2

Job Qty: 10 ea

Part Name: Cable Guard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.12.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/5/18	3/5/18	0.00	0.00	Start Up Machining-4		K+ 2018-03-16
100	Bandsaw	10 pcs	3/7/18	3/7/18	0.00	40.10	Bandsaw1		K+ 2018/03/16
110	CNC Vertical Machining	10 pcs	3/9/18	3/9/18	0.76	40.10	HAAS1-2		K+ 2018/03/16
120	QC	10 pcs	3/9/18	3/9/18	0.00	0.00	QC2 Machining-4		K+ 2018-03-16
130	QC	10 pcs	3/9/18	3/9/18	0.00	0.00	QC8 Machining-4		K+ 2018-03-16
140	Packaging	10 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2	5/479A	APR 06 2018
150	QC21-SA	10 Ea	3/9/18	3/9/18	0.00	0.00	QC21		APR 06 2018

Part Op 100 - Cut at 82.750"

Descriptions: 110 - 1-Mill as per folio FB443 & dwg D5369,

130 - ENSURE D5369-1/-2 IS MACHINED TO LENGTH AS PER DWG.

DAS
21
9-80

APR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB1.750X1.000X96.00	UHMW 1.75x1.00x96.00 (Tolerance +/- .010)	65.2000 ft (6.52 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB1.750X1.000X96.00	65	0	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 3:42 PM Dart.Gagnon.Michelle

Em 138 459.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-8200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: 8052224



Part: D5369-2

Job No: 172604

Serial No/Batch: 8052224

Revision:

Inspector:

Date: 03/18/18

DART AEROSPACE LTD		Work Order:	
Description: Cable Guard		Part Number:	D5369-2
Inspection Dwg: D5369	Rev: A	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.06	+0.020/-0.000	0.066	✓		Kt-05	vern
0.13 x 45°	+/-0.030 x +/-0.5°	0.130 x 45°	✓		"	
1.44	+/-0.030	1.440	✓		"	"
0.31	+/-0.030	0.300	✓		"	"
24°	+/-0.5°	24°	✓		CAL-17	A-6
50°	+/-0.5°	50°	✓		"	"
0.54	+/-0.030	0.540	✓		Kt-05	vern
0.31	+/-0.030	0.300	✓		"	"
0.48	+/-0.030	0.480	✓		"	"
0.87	+/-0.030	0.872	✓		"	"
1.75	+/-0.030	1.750	✓		"	"
Ø0.316	+0.006/-0.001	0.316	✓		"	"
2.00	+/-0.030	1.995	✓		"	"
1.63	+/-0.030	1.630	✓		"	"
0.29	+/-0.030	0.292	✓		"	"
7.65	+/-0.030	7.640	✓		"	"
8.03	+/-0.030	8.020	✓		"	"
8.78	+/-0.030	8.78	✓		TAPE	
9.26	+/-0.030	9.26	✓			
12.03	+/-0.030	12.03	✓			
12.78	+/-0.030	12.78	✓			
13.16	+/-0.030	13.16	✓			
20.71	+/-0.030	20.71	✓			
25.71	+/-0.030	25.71	✓			
43.71	+/-0.030	43.71	✓			
61.71	+/-0.030	61.71	✓			
65.66	+/-0.030	65.66	✓			
72.76	+/-0.030	72.76	✓			
73.00	+/-0.030	73.00	✓			
76.09	+/-0.030	76.09	✓			
76.92	+/-0.030	76.92	✓			
78.12	+/-0.030	78.12	✓			

Measured by: Kt 9-89	Checked by: [Signature]	QC Inspector:
Date: 2018-03-15	Date: 18/03/21	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	16.03.30	New Issue	KJ [Signature]	[Signature]